

Work Order ID 72798

Monday, August 15, 2011 10:13:10 AM



Page 1

Item ID: D206-559-011

Accept



Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 8/15/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/19/2011 Req'd Qty: 1.00



Customer:

Reference: ~~DISASSEMBLE~~ Raw work

Approvals: Process Plan: mf

Date: 11-08-15

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9527

rev A

IIN-D206-559

rev L

200

0.00



Packaging

Memo

0.00

PULL FROM STOCK D206-559-011 X 1 B63784

CHG 007

REMOVE D2435 X 2 B63785
AND RETURN TO STOCK

REPLACE WHEN AVAILABLE

11/6/15

220

Identify as per dwg & Stock Location:

0.00

RevC



Packaging

Memo

0.00

ID AND STOCK UNDER NEW BATCH NUMBER

CHG 007

11/6/15

Work Order ID 72798

Monday, August 15, 2011 10:13:10 AM



Page 2

Item ID: D206-559-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 8/15/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/19/2011 Req'd Qty: 1.00



Customer:

Reference: DISSASSEMBLE

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

210



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

5/11/08/118

Memo

0.00

230



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

11/8/18

Memo

0.00

11-05-18
①

Picklist Print

Monday, August 15, 2011 10:13:06 AM

Page 1

Work Order ID: 72798



Parent Item: D206-559-011



Parent Item Name: Bearpaw

Start Date: 8/15/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: C 04.02.17 Blank size changed KJ/JLM
IPP Rev: D 07-01-02 Was K10007 JLM
IPP Rev: E 08-05-05 up a chg DD verified by: EC
IPP Rev: F 08-10-15 New Manufacturing Method JLM Verified
By: EC IPP Rev G 10.10.04 per DSI9527 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2435

Manufactured

No

Each

3.0000

2



Bearpaw, 206

B69407 11/8/16

Location

Loc Qty

Loc Code

ST497

3

63785

3

Picklist Print

Monday, November 15, 2010 8:29:01 AM

Page 2

Work Order ID: 63784

Parent Item: D206-559-011

Parent Item Name: Bearpaw

Start Date: 11/12/2010

Required Date: 11/19/2010

Start Qty: 4.00

Required Qty: 4.00

D2182B

Manufactured No

160 f

393.2859

1.666

6.664



Rubber Cushion



10/12/85

Location

Loc Qty

Loc Code

ST410

393.28594

52649

43.28594

63413

350

✓

(D2182B050) Cut (4) at 5.00" as per dwg ***per kit***

D2274

Manufactured No

160 Each

397.0000

8

32



Radius Block



B63990 10/12/85

Location

Loc Qty

Loc Code

ST010

397

59108

4

61361

78

62658

315

D2435*

Manufactured No

160 Each

0.0000

2

8



Bearpaw, 206



63280

D2438

Manufactured No

160 Each

179.0000

4

16



Clamp



10/12/85

Location

Loc Qty

Loc Code

ST456

179

60852

179

16

Monday, November 15, 2010 8:29:02 AM

Shop Packet Print

Page 2